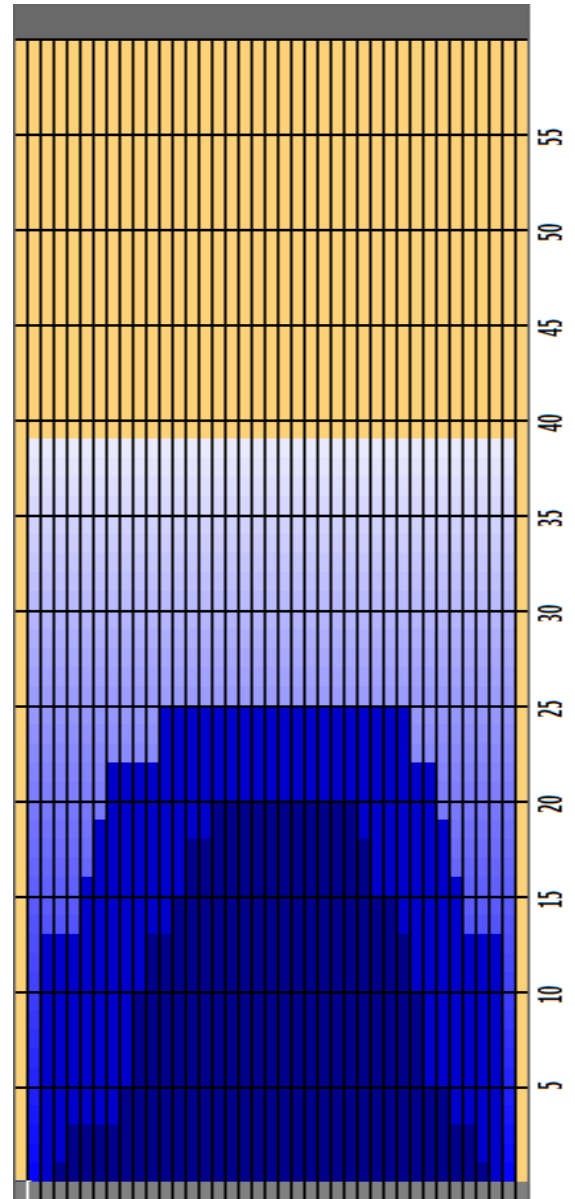


Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	11.6 mL	Reverse Oil Total	8.5 mL	Volume Oil Total	20.1 mL
Tank Configuration	A-B	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	3	37	0.0	0.0	0.0	1850
2	4L	4R	1	14	3	33	0.0	1.9	1.9	1650
3	5L	5R	1	14	3	31	1.9	3.8	1.9	1550
4	9L	7R	1	14	3	25	3.8	5.7	1.9	1250
5	10L	9R	2	18	3	44	5.7	10.8	5.1	2200
6	11L	10R	1	18	3	20	10.8	13.3	2.5	1000
7	13L	11R	1	18	3	17	13.3	15.8	2.5	850
8	14L	13R	1	18	3	14	15.8	18.3	2.5	700
9	16L	14R	1	18	3	11	18.3	20.8	2.5	550
10	2L	2R	0	18	3	0	20.8	32.0	11.2	0
11	2L	2R	0	30	3	0	32.0	37.0	5.0	0
12	2L	2R	0	30	3	0	37.0	39.0	2.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	39.0	25.0	-14.0	0
2	12L	10R	1	22	3	19	25.0	21.9	-3.1	950
3	8L	8R	1	22	3	25	21.9	18.8	-3.1	1250
4	7L	7R	1	22	3	27	18.8	15.7	-3.1	1350
5	6L	6R	1	22	3	29	15.7	12.6	-3.1	1450
6	3L	3R	2	14	3	70	12.6	8.7	-3.9	3500
7	2L	2R	0	14	3	0	8.7	0.0	-8.7	0



Cleaner Ratio Main Mix 5:1
 Cleaner Ratio Back End Mix 5:1
 Cleaner Ratio Back End Distance 59
 This Pattern Up Loaded From Slot # 20 In Lane Machine On
 18-08-2011 11:10

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.2	1.51	1.05	1.01	1.31	3.08

